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D3403-5

Job Sheet 190251



DAG

21
9-28

Part No: D3403-5

Job Qty: 70 pcs **69**

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/6/19

Job Tracking No:

Due Date: 2/8/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG D3403 REV F IPP REV:A NEW ISSUE 10-04-23 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	70 pcs	2/8/19	2/8/19	0.08	10.53	Hardinge - 1		JBD 19/2/16 J.C.-V
120	QC 8	70 pcs	2/8/19	2/8/19	0.00	0.00	QC 8 - 12		19/02/107
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 38		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
130	Packaging 3-1 - Stock - B4B	70 pcs	2/8/19	2/8/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		

					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	5034 FEB 08 2019
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	70 pcs	2/8/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	3-53 FEB 08 2019
Part Op 100 - (Hardinge) 1- Turn as per Folio FA925 & Dwg D3403 Folio Rev: _____ Dwg Rev: _____ Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M303R0.750	303 Round Bar 0.750	14.9100 ft (.213 ea)	100-Hardinge - 1			
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Hardinge - 1	M303R0.750	15	119	0		

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.750inches $\pm$ 0.010	0.760 0.740		
2	Bushing	0.257inches $\pm$ 0.010 - 0.000	0.267 0.257		
3	Bushing	0.060inches $\pm$ 0.005	0.065 0.055		
4	Bushing	2.420inches $\pm$ 0.010 - 0.000	2.430 2.420		
5	Bushing	0.313inches $\pm$ 0.010	0.323 0.303		
6	Bushing	60Degrees $\pm$ 0	60 60		
7	Bushing	0.425inches $\pm$ 0.000 - 0.002	0.425 0.423		
8	Bushing	0.030inches $\pm$ 0.010	0.040 0.020		
9	Bushing	20Degrees $\pm$ 0	20 20		
10	Bushing	0.010inches $\pm$ 0.010	0.020 0.000		

J.C.-L.

Plex 2/6/19 10:35 AM dart.lacelle.linda



Container No: S151480



Part: D3403-5

Job No: 190251

Serial No/Batch: S151480

Revision: F

Inspector:

Exp Date:

Instructions: Various STC's

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